

# Uvijet BX



**UVIJET UV Curable Jet Inks exclusively designed for the Inca Turbo flatbed printers.**

Using Sericol's unique Micro-V dispersion technology to maximise pigment loading, the Uvijet range of UV curing inks delivers vibrant, lightfast colours that last. The main advantages of Uvijet are:

## Features

- Conventional UV ink system
- Specifically formulated for each individual printer to maximise production output
- Intense colours. Wide colour gamut
- Low print odour
- Wide adhesion range
- Recommended for both internal and external applications
- Suitable for decoration of uneven substrates
- 5 kilo open top containers for ease of use

## Ink Properties

The Uvijet BX range is a high quality UV curable inkjet system, for Piezo Drop-on-Demand print heads, specifically developed for use with the Inca Turbo printer. The inks offer superb dot reproduction, lightfast bright colours, and adhere to a wide range of rigid and flexible uncoated materials.

## Uvijet BX Colour Range

BX215	Cyan
BX867	Magenta Blue Shade
BX052	Yellow
BX004	Black
QV017	Flushing Solution

Available in 5 kilo containers.

ZE680	Adhesion Promoter
ZE720	Adhesion Master

Available in 1 litre containers.

## Application Range

Uvijet BX has been formulated specifically to maximise the benefits of Inca's Turbo UV curing flatbed printers.

These printers accept rigid and flexible materials up to 40mm thick and Uvijet BX inks are designed to decorate a wide range of uncoated media, including:

Display Board  
Corrugated Board  
Foam Centred Board  
Foam PVC  
Acrylic  
Flexible PVC  
Self Adhesive PVC  
Rigid PVC  
Fluted Polypropylene  
Polyethylene  
Paper  
Polycarbonate  
Polyester

**THE END USER MUST DETERMINE SUITABILITY OF THIS PRODUCT FOR THE INTENDED USE PRIOR TO PRODUCTION**

## Curing

Excellent cure and adhesion are achieved immediately on curing. However, maximum adhesion, chemical, scuff and scratch resistance may not be obtained until 24 hours after initial curing.

The actual level of cure will depend upon ink thickness, substrate and the UV curing lamps being used. Superior through cure may be obtained by reducing the print speed to increase the overall UV dose.

## Pre-production Tests

Uvijet BX is formulated to adhere to most major brands of plastic, polypropylene and polyethylene materials with a surface energy level of 42 dynes/cm or higher.

For certain applications where finished prints may require cutting, drilling or routing, it is recommended that a Uvijet adhesion promoter is used prior to printing to aid adhesion and mechanical resistance.

However, it is strongly recommended that all substrates are tested before a commercial run.

## Plastics

Certain plastics may be impregnated with lubricants which, like plasticisers, migrate impairing adhesion and block resistance for a considerable period after printing.

This can be overcome by wiping the surface with isopropyl alcohol (IPA) before printing.

## Chemical and Abrasion Resistance

Uvijet BX inks have good chemical and excellent abrasion resistance. However, for optimum resistance over- varnishing with a durable UV screen varnish such as Uvibond UV383 is recommended.

## Outdoor Use

Accelerated weathering tests have been carried out in a Xenon Arc Weatherometer set to the SAEJ1960 standard. Under these conditions the accelerated weathering of Uvijet BX inks equates to approximately 24 months outdoor exposure in a temperate climate, such as the UK.

For polyethylene materials such as correx, it is recommended that Uvijet Adhesion Master ZE720 is applied prior to printing to maximise outdoor weather resistance.

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PRODUCT INFORMATION

## Storage

Uvijet BX should not be stored in direct sunlight or near warm pipes and should be kept away from peroxides. In the interest of maximum shelf-life storage temperatures should be between 5°C to 30°C.

When stored in a cool environment the inks are expected to have a shelf-life of 12 months from date of manufacture.

## Fujifilm Sericol UK Limited:

- Has certification to the International Environmental Standard, ISO 14001.
- Is committed to minimising the risk to users of our products, and also to minimising the impact of our activities on the environment, from formulation through to production and supply.
- Research & development team, work to an in house Health, Safety and Environmental policy, termed 'Design for Health, Safety and Environment', with the aim of proactively developing products with the least impact on health, safety and the environment.
- Regularly review and monitor our impacts and activities, setting objectives and targets as part of a continual improvement process.
- Is committed to reducing waste through better use of raw materials, energy, water, re-use and recycling.

## Safety and Handling

### Uvijet Inks

- Have a flashpoint greater than 55°C and are therefore not classified as "dangerous substance" under the Dangerous Substances and Explosive Atmospheres Regulations (DSEAR).

Comprehensive information on the safety and handling of Uvijet inks is given in the appropriate Sericol Safety Data Sheets.

## Environmental Information

### Uvijet BX Inks

- Do not contain ozone-depleting chemicals as described in the Montreal Convention.
- Are formulated free from aromatic hydrocarbons.
- Are free of any volatile solvent and can therefore be considered to have less impact on the environment, when compared with solvent-based products.

### Uvijet Adhesion Promoter - ZE680

- Does not contain ozone-depleting chemicals as described in the Montreal Convention.
- Is formulated free from aromatic hydrocarbons.

### Uvijet Adhesion Master - ZE720

- Does not contain ozone-depleting chemicals as described in the Montreal Convention.

*The information and recommendations contained in this Product Information sheet, as well as technical advice otherwise given by representatives of our Company, whether verbally or in writing, are based on our present knowledge and believed to be accurate. However, no guarantee regarding their accuracy is given as we cannot cover or anticipate every possible application of our products and because manufacturing methods, printing stocks and other materials vary. For the same reason our products are sold without warranty and on condition that users shall make their own tests to satisfy themselves that they will meet fully their particular requirements. Our policy of continuous product improvement might make some of the information contained in this Product Information sheet out of date and users are requested to ensure that they follow current recommendations.*

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PRINTED IN ENGLAND 2428/17